

Technical Data Sheet
POLYFORT® FIPP 30 TF
 Polypropylene Copolymer
 Engineering Plastics



Product Description

30% talc filled PP-Copolymer; high flow

General

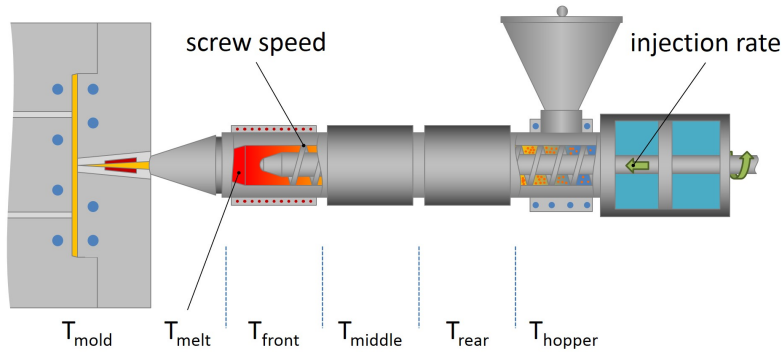
Filler / Reinforcement	• Talc, 30% Filler by Weight
Automotive Specifications	• GM QK 003855 Color: Black • IMDS ID 5157705 Color: Black
Processing Method	• Injection Molding

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density	1.13 g/cm ³	1.13 g/cm ³	ISO 1183/A
Melt Volume-Flow Rate (MVR) (230°C/2.16 kg)	9.00 cm ³ /10min	9.00 cm ³ /10min	ISO 1133
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Modulus	406000 psi	2800 MPa	ISO 527-2/1A/1
Tensile Stress (Yield)	3770 psi	26.0 MPa	ISO 527-2/1A/50
Tensile Strain (Yield)	3.5 %	3.5 %	ISO 527-2/1A/50
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Charpy Notched Impact Strength (73°F (23°C))	1.9 ft·lb/in ²	4.0 kJ/m ²	ISO 179/1eA
Charpy Unnotched Impact Strength 73°F (23°C)	17 ft·lb/in ²	35 kJ/m ²	ISO 179/1eU
Hardness	Nominal Value (English)	Nominal Value (SI)	Test Method
Ball Indentation Hardness (H 358/30)	8850 psi	61.0 MPa	ISO 2039-1
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Heat Deflection Temperature 66 psi (0.45 MPa), Unannealed	226 °F	108 °C	ISO 75-2/Bf
264 psi (1.8 MPa), Unannealed	149 °F	65.0 °C	ISO 75-2/Af
Vicat Softening Temperature --	302 °F	150 °C	ISO 306/A50
--	154 °F	68.0 °C	ISO 306/B50
Electrical	Nominal Value (English)	Nominal Value (SI)	Test Method
Surface Resistivity	> 1.0E+15 ohms	> 1.0E+15 ohms	IEC 60093
Volume Resistivity	> 1.0E+13 ohms·m	> 1.0E+13 ohms·m	IEC 62631-3-1
Flammability	Nominal Value (English)	Nominal Value (SI)	Test Method
Burning Rate 0.0787 in (2.00 mm)	< 3.9 in/min	< 100 mm/min	ISO 3795
0.0787 in (2.00 mm)	< 3.9 in/min	< 100 mm/min	FMVSS 302
Flammability Classification 0.06 in (1.5 mm)	HB	HB	IEC 60695-11-10, -20
0.12 in (3.0 mm)	HB	HB	

Additional Information

- 1.) Not for use in food contact applications
- 2.) Not for use in medical or pharmaceutical applications

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Injection	Nominal Value (English)	Nominal Value (SI)
Drying Temperature	176 °F	80 °C
Drying Time	2.0 to 3.0 hr	2.0 to 3.0 hr
Suggested Max Regrind	20 %	20 %
Processing (Melt) Temp	446 to 518 °F	230 to 270 °C
Mold Temperature	104 to 158 °F	40 to 70 °C

Injection Notes

Drying normally not necessary.

Injection molding parameters also influence emission properties, which are often required for automotive interior applications. Generally speaking, the emission, odor and fogging behavior of finished parts is improved by lowering the melt temperature, reducing residence time and avoiding high shear stress.

Notes

These are typical property values not to be construed as specification limits.